

FIXED END
(TYPE I - 22 REQ'D)

ELASTOMERIC BEARING DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 50 DUROMETER HARDNESS.

DEAD LOAD DEFLECTION AND CAMBER	
	3'-0" x 1'-9"
55' CORED SLAB UNIT	0.6" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	1 1/2" ↑
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	1/2" ↓
FINAL CAMBER	1" ↑

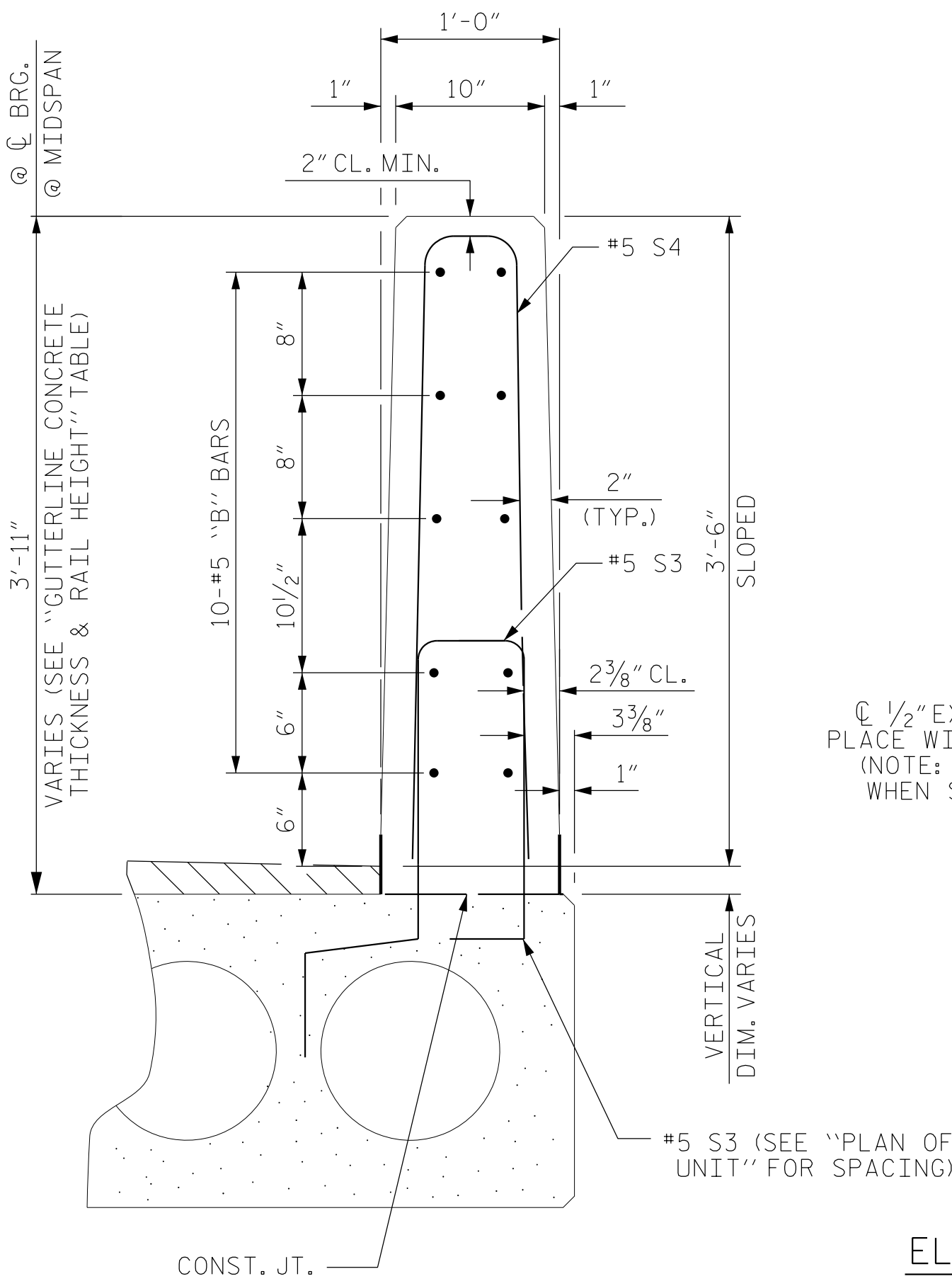
** INCLUDES FUTURE WEARING SURFACE

GUTTERLINE CONCRETE THICKNESS & RAIL HEIGHT		
	CONCRETE OVERLAY THICKNESS	RAIL HEIGHT
	@ MID-SPAN	@ MID-SPAN
55' UNITS	3 1/2"	3'-9 1/2"

GRADE 270 STRANDS	
	0.6" Ø L.R.
AREA (SQUARE INCHES)	0.217
ULTIMATE STRENGTH (LBS. PER STRAND)	58,600
APPLIED PRESTRESS (LBS. PER STRAND)	43,950

CORED SLABS REQUIRED			
	NUMBER	LENGTH	TOTAL LENGTH
55' UNIT			
EXTERIOR C.S.	2	55'-0"	110'-0"
INTERIOR C.S.	9	55'-0"	495'-0"
TOTAL	11		605'-0"

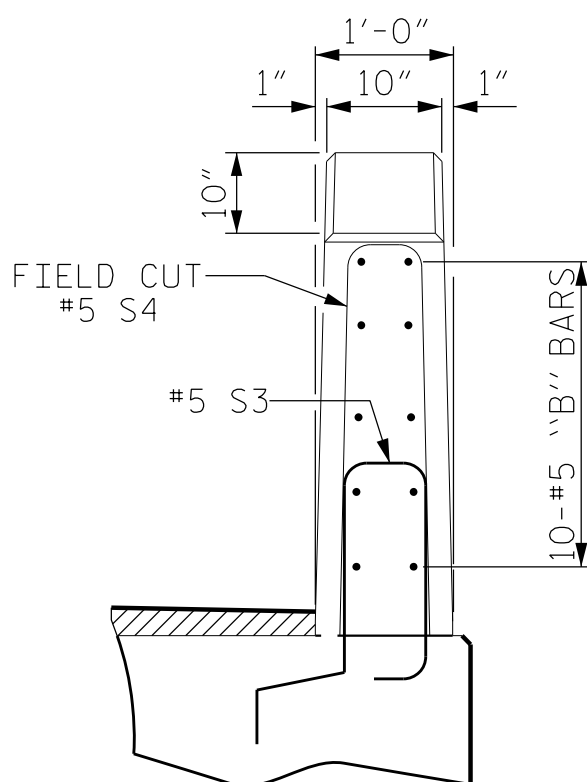
BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL						
BAR	BARS PER PAIR OF EXTERIOR UNITS	TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT
	55' UNIT					
*B14	80	80	#5	STR	15'-6"	1293
*S4	128	128	#5	2	7'-6"	1001
*EPOXY COATED REINFORCING STEEL					LBS.	2294
CLASS AA CONCRETE					CU.YDS.	14.4
TOTAL VERTICAL CONCRETE BARRIER RAIL					LN. FT.	110.29



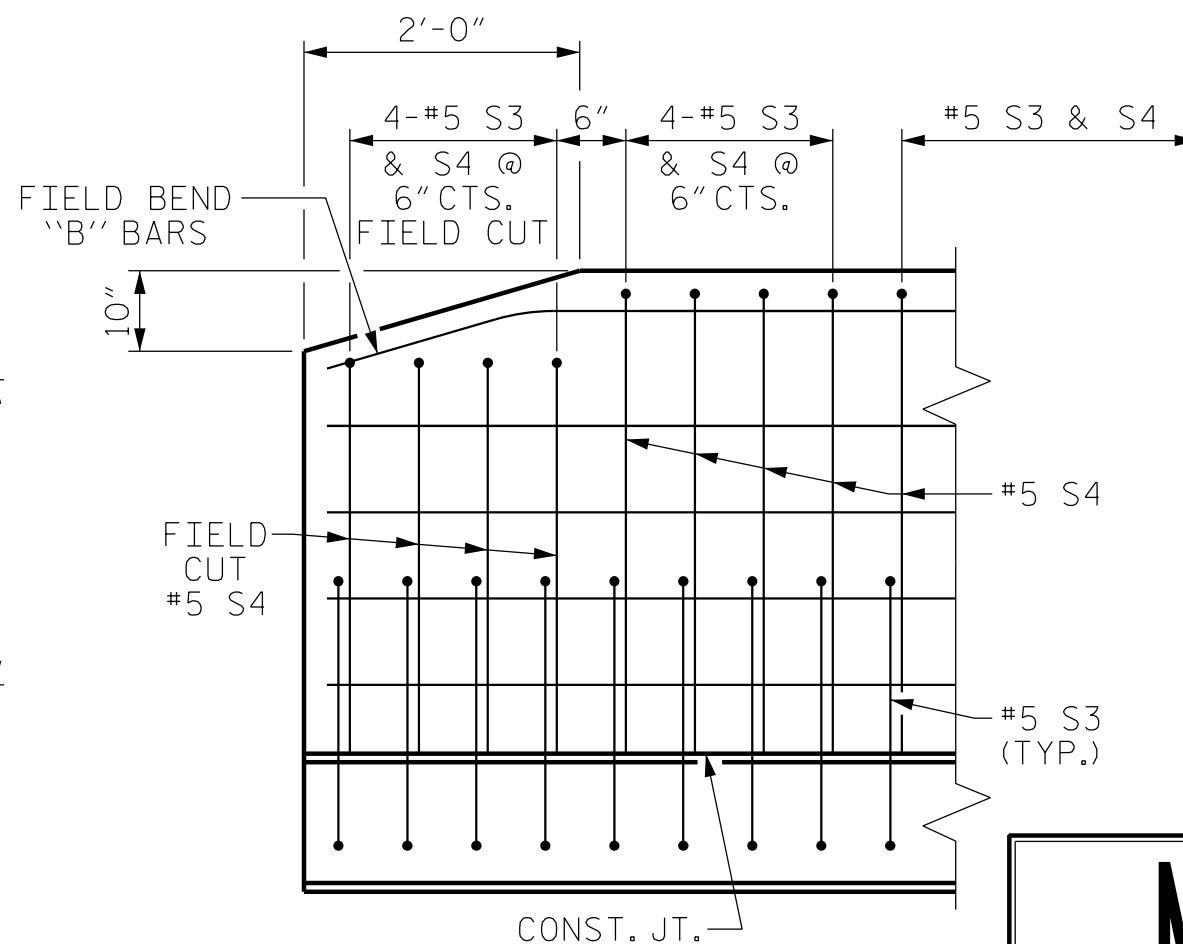
SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY
WHEN SLIP FORM IS USED)
1/2" EXP. JT. MAT'L HELD IN
PLACE WITH GALVANIZED NAILS.
(NOTE: OMIT EXP. JT. MAT'L
WHEN SLIP FORM IS USED)

ELEVATION AT EXPANSION JOINTS

VERTICAL CONCRETE BARRIER RAIL SECTION



END VIEW



SIDE VIEW

END OF RAIL DETAILS



DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED

NOTES

AT ALL FIXED ENDS OF CORED SLAB SECTIONS WITH HOLD-DOWN ANCHOR BOLTS, NUTS FOR ANCHOR BOLTS SHALL BE FINGER-TIGHTENED AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF CORED SLAB SECTIONS WITH HOLD-DOWN ANCHOR BOLTS SHALL BE FILLED WITH NON-SHRINK GROUT TO THE BOTTOM OF THE ANCHOR BOLT BLOCKOUT PRIOR TO INSTALLING THE ANCHOR PLATES, WASHERS, AND NUTS.

THE ANCHOR BOLT BLOCKOUTS IN CORED SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT PRIOR TO PLACEMENT OF THE WEARING SURFACE.

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER, SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

ALL REINFORCING STEEL IN THE VERTICAL CONCRETE BARRIER RAIL SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

CONCRETE RELEASE STRENGTH	
UNIT	PSI
55' UNITS	4900

PROJECT NO. BP14.R006

POLK COUNTY

STATION: 12+92.50 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
3'-0" X 1'-9"
PRESTRESSED CONCRETE
CORED SLAB UNIT
60° SKEW

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S-12
2			4			TOTAL SHEETS 20

STD. NO. 21' PCS3_33_60S

ASSEMBLED BY : J. M. DAVIS DATE : 5/23
CHECKED BY : R. C. LARSON DATE : 5/23

DRAWN BY : DGE 5/09
CHECKED BY : BCH 6/09

REV. 5/18 MAA/THC

DESIGN ENGINEER OF RECORD: R. C. LARSON DATE : 6/23

10/9/2025
*****DGN*****
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